Nominal Pipe Size		Outside Diameter	Electric Furnace		Blast Furnace	
A	B (inch)	(mm)	Wall Thickness (mm)	Stock	Wall Thickness (mm)	Stock
15	1/2	21.7	2.8	•	2.8	
20	3/4	27.2	2.8		2.8	
25	1	34.0	3.2	•	3.2	
32	1 1/4	42.7	3.5		3.5	
40	1 1/2	48.6	3.5	•	3.5	
50	2	60.5	3.8		3.8	
65	2 1/2	76.3	4.2	•	4.2	
80	3	89.1	4.2		4.2	
90	3 1/2	101.6	4.2	•	4.2	
100	4	114.3	4.5		4.5	
125	5	139.8	4.5	•	4.5	
150	6	165.2	5.0		5.0	
175		190.7	5.3		5.3	
200	8	216.3	5.8		5.8	
225		241.8			6.2	
250	10	267.4	6.6		6.6	
300	12	318.5	6.9		6.9	
350	14	355.6	7.9		7.9	
400	16	406.4	7.9		7.9	
450	18	457.2			7.9	
500	20	508.0			7.9	

% Electric Furnace 6A, 8A, and 10A are ordered materials.